

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
25 April 2002 (25.04.2002)

PCT

(10) International Publication Number
WO 02/33035 A1

(51) International Patent Classification⁷: C11D 3/38, 3/386

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(21) International Application Number: PCT/CA01/01451

(22) International Filing Date: 17 October 2001 (17.10.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
09/692,465 20 October 2000 (20.10.2000) US
2001-233949 1 August 2001 (01.08.2001) JP

(71) Applicant (*for all designated States except US*): 3840158 CANADA INC. [CA/CA]; 507, Place d'Armes, Suite 1525, Montreal, Québec H2Y 2W8 (CA).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): TEASDALE, Steve [CA/CA]; 116 Eleanor Street, Otterburn Park, Québec J3H 1T4 (CA). LAFRANCE, Corinne [CA/CA]; 213 Dollard Street, St-Amable, Québec J0L 1N0 (CA).

(74) Agent: STIKEMAN ELLIOTT; Eugene F. Derényi, 1600-50 O'Connor Street, Ottawa, Ontario K1P 6L2 (CA).

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- *with international search report*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



WO 02/33035 A1

(54) Title: HARD SURFACE CLEANING COMPOSITION

(57) Abstract: An aqueous hard surface cleaning composition contains anionic and nonionic surfactants, an enzyme mixture such as lipase/alpha-amylase for breaking down organic compounds; an activator for rendering the enzyme more active; and water. A progressively active composition also includes nonpathogenic bacteria such as a culture of *Bacillus subtilis* and *Bacillus amyloliquefaciens* for degrading and assimilating organic compounds.

HARD SURFACE CLEANING COMPOSITION

BACKGROUND OF THE INVENTION

FIELD OF THE INVENTION

This invention relates to a hard surface cleaning composition, and in particular to an aqueous floor cleaning composition.

While the composition of the present invention is primarily intended for cleaning restaurant kitchen floors, the composition can be used to clean other solid surfaces such as the floors of food processing plants which are subject to food and/or grease soiling.

DISCUSSION OF THE PRIOR ART

Slipping and falling by persons working in restaurant kitchens is not uncommon. In fact, most restaurant kitchen injuries are the result of falling. Slipping occurs on wet floors, on food on the floors and especially on fat near frying equipment. Commercially available chemical degreasers remove some fat from floor surfaces, but are not particularly effective at removing fat from grout or other porous surfaces. The result is speeding re-soiling of floors immediately following cleaning.

GENERAL DESCRIPTION OF THE INVENTION

An object of the present invention is to provide a hard surface cleaning composition for such floors which effectively degreases an entire floor area including tile grout and porous surfaces.

Another object of the invention is to provide a hard surface cleaning composition which is progressively active, i.e. continues to be active over a relatively long period of time after being applied to a surface.

In its simplest form, the composition of the present invention includes at least

one surfactant, an enzyme mixture for breaking down organic compounds such as fats, oils, grease and starch; and water.

In a second embodiment of the invention, the composition includes at least one surfactant; an enzyme mixture for breaking down organic compounds such as fats, oils, grease and starch; nonpathogenic bacteria for degrading and assimilating organic compounds such as fats, oils and greases, starch and proteins; and water.

More specifically, the first embodiment invention provides an aqueous hard surface, liquid cleaning composition containing an anionic and a nonionic surfactant; an enzyme mixture such as lipase (triacylglycerol acylhydrolase, E.C. 3.1.1.3)/alpha-amylase (E.C.3.2.1.1); an enzyme activator such as calcium chloride dihydrate for rendering the enzymes more active; a stabilizer such as anhydrous sodium acetate; a buffer such as tris (hydroxymethyl) aminomethane and water. When a bacteria is used in the composition, it is preferably a nonpathogenic *Bacillus* bacteria.

The simplest composition is used in situations where the residual cleaning activity of the bacteria is not required or desired. For example, such a composition could be used in industrial settings where it is important that the length of time that a floor surface being cleaned remains damp be kept to a minimum. For the bacteria to be effective, the floor must be kept damp with the composition for a relatively lengthy period of time.

The surfactants ensure good bioavailability of the dirt, working instantly when the composition is applied to a surface. The calcium chloride dihydrate stabilizes the lipase and removes free fatty acids from the reaction system by the formation of Ca²⁺ salt, thereby preventing inhibition of the enzyme and reassociation of the free fatty acids with hydrolyzed fat molecules (diglycerides, monoglycerides and glycerol).

In addition to lipase, the composition can also contain an alpha-amylase, which broadens the cleaning activity of the formulation. The enzymes break down the organic compounds on the hard surface. The enzyme lipase catalyzes the hydrolysis of triacylglycerides (fats) into diglycerides, monoglycerides, free fatty acids and glycerol. The enzyme alpha-amylase catalyzes the hydrolysis of polysaccharides such as starch into smaller sugars such as maltose. The activity of the enzymes are immediate and long lasting, starting as soon as the composition is applied to the surface being treated and lasting as long as the enzymes are in good condition and not retroinhibited by accumulation of metabolites. Amylase enzyme will also keep active as long as a minimum of dampness is maintained on the surface and in the tile grout or other cracks. The lipase activity is independent of dampness and can be active even in low water activity conditions. In tile grout, the activity can last for hours.

The composition may also contain protease when the composition is applied to a surface to break down proteinaceous compounds. In general, however, the proteinaceous dirt is not a major problem on a surface such as a kitchen floor, as compared to grease, and it has been found proteinaceous dirt is usually easily removed by the cleaning activity of the composition without protease. Furthermore, if protease is used in the composition, it must be compatible with the lipase which is by itself a protein.

The bacteria used in the composition (*Bacillus subtilis* and *Bacillus amyloliquefaciens*) play a major role in the bacterial composition described herein. Other non-pathogenic *Bacillus* members can be used. The activity of the bacteria is progressive, i.e. the bacteria can take up to three hours to become fully active, and

the bacterial activity can last up to twenty-four hours after cleaning in normal humidity. The smaller molecules produced by the hydrolysis of the complex organic compounds by the enzyme mixture become available for the bacteria. Then the bacteria will start growing and producing their own lipase and amylase enzymes, becoming very effective at degrading various organic compounds including fats and starch. The bacteria used in the composition also produce a fair amount of protease enzymes.

It has been found through experimental use that the biologically active fractions of the composition can provide progressive and continuous cleaning and degreasing activity when the composition is applied to a surface on a daily basis. When repeatedly cleaned with the composition, preferably on a daily basis for at least five days, a floor for example will progressively become less and less slippery and will also progressively regain substantially its original look and aspect..

DESCRIPTION OF THE PREFERRED EMBODIMENT

A preferred composition is set out in the following table.

TABLE

INGREDIENT	FUNCTION	WEIGHT PERCENT Range	Preferred
Water	solvent	50-65	61.05
Dodecylbenzene sulfonic acid	anionic surfactant	10-30	15.00
Ethoxylated propoxylated C ₁₂ -C ₁₅ alcohols	nonionic surfactant	10-30	15.00
Sodium hydroxide (50%)	for the saponification of dodecylbenzene sulfonic acid	2-8	4.02
Tris(hydroxymethyl) aminomethane	buffer	0-4	0.30
Anhydrous sodium acetate	stabilizer	1-5	2.40
Lipase/Alpha-amylase	enzyme	0.1-5	1.80
Hydrochloric acid	pH control	0-1	0.1
Calcium chloride dihydrate	activator	0.02-0.5	0.05
1,2-benzisothiazolin-3-one	preservative	0.03-0.2	0.08
Lime green	colorant	0-0.1	0.0016
Citrus fragrance	perfume	0-1.5	0.1
Bacillus subtilis and Bacillus amyloliquefaciens	bacteria (2. 10 ⁷ cfu/ml)	0-10	0.1

The anionic surfactant dodecylbenzene sulfonic acid is manufactured by Stepan, and the nonionic surfactant available under the trade-mark ANTAROX LAEP59 is manufactured by Rhone Poulenc. The anhydrous sodium acetate used to stabilize the enzyme is produced by Macco, and the enzyme mixture is obtained from Innu-science Canada Inc. The 1,2-benzisothiazolin-3-one, which inhibits the growth of spores, fungi or other possibly contaminating bacteria in the composition is manufactured by Avicia. The colorant is made by Warner Jenkinson, and the perfume by Ess. et Frag. Bell. The Bacillus bacteria is obtained in a culture with a final bacterial concentration of 2×10^7 cfu/ml. The culture is obtained from Innu-Science Canada Inc. The hydrochloric acid is used to adjust the pH of the composition to 6.5 - 9.0, preferably 8.2 - 8.5.

As mentioned above, the composition is primarily intended for use on kitchen floors. In commercial or other high use kitchens, the floor should be cleaned at least once a day using a mop. The composition is diluted with warm water at approximately 40°C (avoid hot water which adversely affects the structure of the enzymes, rendering them inactive), using approximately 50 parts by volume of water for 1 part composition. The dilution proportions are critical for optimal activity. The formulation should be diluted with 40 to 60 parts by volume of water (50 parts of water being optimal). Any deviation from this range adversely affects the cleaning activity of the composition.

As well as kitchen floors, the composition of the present invention can be used on any floor subjected to food soilage. For example, the composition provides a unique cleaning ability for concrete floors such as those found in garbage rooms, merchandise receiving areas and loading docks.

WE CLAIM:

1. A liquid, hard surface cleaning composition comprising a surfactant; an enzyme mixture for breaking down organic compounds; an enzyme activator for rendering the enzyme mixture more active; a nonpathogenic *Bacillus* bacteria and water.
2. The cleaning composition of claim 1, including an anionic and a nonionic surfactant.
3. The cleaning composition of claim 1 or 2, wherein said enzyme mixture contains lipase and amylase.
4. The cleaning composition of a claim 1, 2 or 3 wherein said enzyme mixture contains protease.
5. The cleaning composition of claim 1, 2, 3 or 4, wherein said enzyme activator is calcium chloride dihydrate.
6. The cleaning composition of any one of claims 1 to 5, wherein said bacteria is a mixture of *Bacillus subtilis* and *Bacillus amyloliquefaciens*.
7. An aqueous, hard surface cleaning composition comprising an anionic and a nonionic surfactant; a neutralizer for the anionic surfactant; a buffer; a stabilizer; an enzyme mixture for breaking down organic compounds; an enzyme activator for rendering the enzyme more active; an inorganic acid for adjusting the pH of the composition; a preservative and a *Bacillus* bacteria for degrading and assimilating organic compounds.
8. An aqueous hard surface cleaning composition comprising, by weight, 10-30% dodecylbenzene sulfonic acid; 10-30% ethoxylated propoxylated C₁₂-C₁₅ alcohols; 2-8% sodium hydroxide; 0-4% tris (hydroxymethyl) aminomethane; 1-5%

anhydrous sodium acetate; 0.1-5% lipase/alpha-amylase mixture; 0-1% hydrochloric acid; 0.02-0.5% calcium chloride dihydrate; 0.03-0.2% 1,2-benzisothiazolin-3-one; 0.1-10% of a culture of *Bacillus subtilis* and *Bacillus amyloliquefaciens*; and 50-65% water.

9. An aqueous, hard surface cleaning composition comprising, by weight, 15% dodecylbenzene sulfonic acid; 15% ethoxylated propoxylated C₁₂-C₁₅ alcohols; 4.02 % NaOH; 0.30% tris (hydroxymethyl) aminomethane; 2.40% anhydrous sodium acetate; 1.80% lipase/alpha-amylase mixture; 0.1% hydrochloric acid; 0.05% calcium chloride dihydrate; 0.08% 1,2-benzisothiazolin-3-one; 0.1% of a culture of *Bacillus subtilis* and *Bacillus amyloliquefaciens*; and the balance being water.

10. A liquid, hard surface cleaning composition comprising a surfactant; an enzyme mixture for breaking down organic compounds; an enzyme activator for rendering the enzyme mixture more active and water.

11. The cleaning composition of claim 10, including an anionic and a nonionic surfactant.

12. The cleaning composition of claim 10 or 11, wherein said enzyme mixture contains lipase and amylase.

13. The cleaning composition of claim 10, 11 or 12, wherein said enzyme mixture contains protease.

14. The cleaning composition of any of claims 10 to 13, wherein said enzyme activator is calcium chloride dihydrate.

15. An aqueous, hard surface cleaning composition comprising an anionic and a nonionic surfactant; a neutralizer for the anionic surfactant; a buffer; a stabilizer; an enzyme mixture for breaking down organic compounds; an enzyme

activator for rendering the enzyme more active; an inorganic acid for adjusting the pH of the composition and a preservative.

16. An aqueous hard surface cleaning composition comprising, by weight, 10-30% dodecylbenzene sulfonic acid; 10-30% ethoxylated propoxylated C₁₂-C₁₅ alcohols; 2-8% sodium hydroxide; 0-4% tris (hydroxymethyl) aminomethane; 1-5% anhydrous sodium acetate; 0.1-5% lipase/alpha-amylase mixture; 0-1% hydrochloric acid; 0.02-0.5% calcium chloride dihydrate; 0.03-0.2% 1,2-benzisothiazolin-3-one and 50-65% water.

17. An aqueous, hard surface cleaning composition comprising, by weight, 15% dodecylbenzene sulfonic acid; 15% ethoxylated propoxylated C₁₂-C₁₅ alcohols; 4.02 % NaOH; 0.30% tris (hydroxymethyl) aminomethane; 2.40% anhydrous sodium acetate; 1.80% lipase/alpha-amylase mixture; 0.1% hydrochloric acid; 0.05% calcium chloride dihydrate; 0.08% 1,2-benzisothiazolin-3-one and the balance being water.

INTERNATIONAL SEARCH REPORT

Int'l Application No

PCT/CA 01/01451

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 C11D3/38 C11D3/386

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 7 C11D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 298 06 531 U (YANKEE POLISH LUETH GMBH & CO) 12 August 1999 (1999-08-12) claims	1,10
A		2,3,5-9, 11,12, 14-17
X	US 5 863 882 A (LIN JIAN-ER ET AL) 26 January 1999 (1999-01-26) claims	1,5-8
Y		1-4,9
Y	US 5 931 172 A (GIPP MARK M ET AL) 3 August 1999 (1999-08-03) claims column 3, line 5 - line 47 column 4, line 43 - line 60	1-4,9
		-/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents:

- 'A' document defining the general state of the art which is not considered to be of particular relevance
- 'E' earlier document but published on or after the International filing date
- 'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- 'O' document referring to an oral disclosure, use, exhibition or other means
- 'P' document published prior to the international filing date but later than the priority date claimed

'T' later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

'&' document member of the same patent family

Date of the actual completion of the International search

1 March 2002

Date of mailing of the International search report

15/03/2002

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl
 Fax: (+31-70) 340-3016

Authorized officer

Serbetoglou, A

INTERNATIONAL SEARCH REPORT

International Application No

PCT/CA 01/01451

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 015, no. 450 (C-0885), 15 November 1991 (1991-11-15) & JP 03 192200 A (MITSUBISHI MATERIALS CORP), 22 August 1991 (1991-08-22) abstract ---	1
X	DATABASE WPI Section Ch, Week 199550 Derwent Publications Ltd., London, GB; Class B04, AN 1995-388686 XP002191687 & JP 07 265075 A (KANEBO LTD), 17 October 1995 (1995-10-17) abstract ---	10,13,14
X	WO 93 07276 A (CHEMGEN CORP ;VISTA CHEMICAL CO.) 15 April 1993 (1993-04-15) claims ---	10,11, 13,14 12,15-17
A	CA 2 049 097 A (UNILEVER PLC) 16 February 1992 (1992-02-16) claims ---	10,11, 13,14 12,15-17
E	GB 2 362 814 A (HINMAN ANTHONY PHILIP) 5 December 2001 (2001-12-05) page 3; claims ---	1
A	US 5 264 146 A (TOBIASON TIMOTHY W) 23 November 1993 (1993-11-23) claims ---	1,7,10, 15
A	FR 2 622 206 A (BIOPARTNERS) 28 April 1989 (1989-04-28) claims ---	1,3,4,7, 10,12, 13,15
A	DE 94 14 773 U (H & S KONTOR INDUSTRIEVERTRETUNG) 25 January 1996 (1996-01-25) claims ---	1,10

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/CA 01/01451

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
DE 29806531	U	12-08-1999	DE	29806531 U1		12-08-1999
US 5863882	A	26-01-1999	AU BR CA EP JP NO WO	1532797 A 9706998 A 2241467 A1 0967877 A1 2000503320 T 983214 A 9725865 A1		11-08-1997 20-07-1999 24-07-1997 05-01-2000 21-03-2000 13-07-1998 24-07-1997
US 5931172	A	03-08-1999	NONE			
JP 03192200	A	22-08-1991	JP	2600405 B2		16-04-1997
JP 7265075	A	17-10-1995	NONE			
WO 9307276	A	15-04-1993	US AU MX WO	5275945 A 2790992 A 9205780 A1 9307276 A1		04-01-1994 03-05-1993 29-07-1994 15-04-1993
CA 2049097	A	16-02-1992	CA	2049097 A1		16-02-1992
GB 2362814	A	05-12-2001	NONE			
US 5264146	A	23-11-1993	NONE			
FR 2622206	A	28-04-1989	FR	2622206 A1		28-04-1989
DE 9414773	U	25-01-1996	DE	9414773 U1		25-01-1996